

# Work Order ID 109819

December-02-13 2:20:36 PM

\*109819\*

Page 1

Item ID: D3913-041

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Long Basket Base Assembly, 350

Start Date: 12/02/13 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/16/13 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-12-02 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3913	C
D4020	A

100 Weld per dwg A/R S.S. rod Batch: 124816 0.00

\*100\*

Large Fab

Large Fab

Large Fab

Memo

0.00

1- assemble ribs, weld as per dwg D3913 using DT9610A  
\*\*\*inspect before welding mesh\*\*\*

PL 13-12-18

1\*

2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913  
and trim mesh to fit if necessary and trim to clear fasteners holes on the ends

3- weld hinge (3) and Mounting brackets as per dwg D3913  
\*\*\*take lid to locate hinge and bracket\*\*\*

4- Weld D4672-1 blanking plates as per dwg

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00

\*110\*

QC

Quality Control

Memo

0.00

DAS  
9  
9-89

13-12-19

**\*109819\***

December-02-13 2:20:36 PM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**\* 1 \***

**Cust Item ID:**

**Start Date:** 12/02/13      **Start Qty:** 1.00

**Required Date:** 12/16/13      **Req'd Qty:** 1.00

**\* 1 \***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:** \_\_\_\_\_ **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

[illegible]



# Work Order ID 109819

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Page 3

Item ID: D3913-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Long Basket Base Assembly, 350  
 Start Date: 12/02/13 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 12/16/13 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
<b>*130*</b>	<i>17/12/20</i>					<i>1</i>	<i>φ</i>	<i>13/12-20</i>	<b>DAS</b>
Powdercoat	Memo	0.00							<b>34</b>
Powder Coating	1- Plug holes and mask only interior of hinge (3) prior to powder coat								<b>9-89</b>

1ST COAT: *9:20*  
 START TIME: *400°*  
 OVEN TEMPERATURE: *9:50*  
 FINISH TIME: *9:50*  
 \*\*\*\*\* 2nd coat if necessary\*\*\*\*\*  
 2ND COAT:  
 START TIME: \_\_\_\_\_  
 OVEN TEMPERATURE: \_\_\_\_\_  
 FINISH TIME: \_\_\_\_\_

140	QC3- Inspect Part Finish	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*12* *14/01/07*

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## Packaging

**Work Order ID 109819**

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Item ID: D3913-041

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Base Assembly, 350

Start Date: 12/02/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 12/16/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

Memo

0.00

Quality Control

*14-01-8*

*08/01/2014*

*14-01-8*



## Picklist Print

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Page 1

**Work Order ID:** 109819

**\*109819\***

**Parent Item:** D3913-041

**\*D3913-041\***

**Parent Item Name:** Long Basket Base Assembly, 350

**Start Date:** 12/02/13**Required Date:** 12/16/13

**Start Qty: 1.00**

**Required Qty: 1.00**

**Comments:** IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B  
chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24  
AS PER DWG REV.B DD VERF:EC IPP REV:D 13.08.21 DWG  
REV.C / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3913-1 *D3913-1* Rib		Manufactured	No			100	Each	4.0000	1	1		13.12.10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		4							
				103617		2							
				103755		2							
D3913-3 *D3913-3* Rib		Manufactured	No			100	Each	1.0000	1	1		13.12.10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		1							
				107319		1							
D3913-7 *D3913-7* Rib		Manufactured	No			100	Each	5.0000	2	2		13.12.10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		5							
				107354		1							
				94828		4							



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Work Order ID: 109819

\*109819\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/02/13

Required Date: 12/16/13

Start Qty: 1.00

Required Qty: 1.00

D3913-9 Manufactured No

100 Each 1.0000 1 1

\*D3913-9\*

Hinge Rib

\*\*

DAS  
24  
89

13.12.10

Location

Loc Qty

Loc Code

WA004

1

100305

1

D3916-5 Manufactured No

100 Each 12.0000 3 3

\*D3916-5\*

Light Rib

\*\*

①

DAS  
24  
89

13.12.10

Location

Loc Qty

Loc Code

WA004

12

107317

11

107318

1

D3916-041 Manufactured No

100 Each 4.0000 2 2

\*D3916-041\*

Rib Assembly

\*\*

③

DAS  
24  
89

13.12.10

Location

Loc Qty

Loc Code

WA004

4

107999

4

D4017-7 Manufactured No

100 Each 3.0000 3 3

\*D4017-7\*

Rib

\*\*

②

DAS  
24  
89

13.12.10

Location

Loc Qty

Loc Code

WA004

3

106799

3

①

3 107296 →

②

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Work Order ID: 109819

\*109819\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/02/13

Required Date: 12/16/13

Start Qty: 1.00

Required Qty: 1.00

D4017-9

Manufactured No

100

Each

6.0000

2

2

\*\*

\*D4017-9\*

Rib

Location

Loc Qty

Loc Code

WA004

6

107394

6

D4034-041

Manufactured No

100

Each

6.0000

1

1

\*\*

\*D4034-041\*

Aft Upper Rib Assembly

Location

Loc Qty

Loc Code

WA004

6

106006

2

106357

4

D4034-043

Manufactured No

100

Each

6.0000

1

1

\*\*

\*D4034-043\*

Fwd Upper Rib Assembly

Location

Loc Qty

Loc Code

WA

4

106655

4

WA004

2

105994

2

D2581

Manufactured No

100

Each

278.0000

2

2

\*\*

\*D2581\*

Mounting Bracket

Location

Loc Qty

Loc Code

WA004

278

102265

94

103683

98

105886

48

107768

38

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Work Order ID: 109819

\*109819\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/02/13

Required Date: 12/16/13

Start Qty: 1.00

Required Qty: 1.00

D2931 Manufactured No

150 Each

2,086.000

2 2

DAS

\*D2931\*

\*\*

33

Bumper

9-89

14-01-07

## Location

## Loc Qty

## Loc Code

GA

88

46064

88

46064

ST021

1998

86435

1998

D3913-15

Manufactured No

100 Each

31.0000

1 1

\*D3913-15\*

\*\*

DAS  
24  
9-89

13.12.10

Wide Handle Plate

## Location

## Loc Qty

## Loc Code

WA004

31

102500

4

102934

4

103568

8

107769

15

①

D4016-1

Manufactured No

100 Each

51.0000

3 3

\*D4016-1\*

\*\*

DAS  
24  
9-89

13.12.10

Hinge Half, Base

## Location

## Loc Qty

## Loc Code

WA004

51

104200

20

106646

20

107938

11

③

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Work Order ID: 109819

\*109819\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/02/13

Required Date: 12/16/13

Start Qty: 1.00

Required Qty: 1.00

D4021-1

Manufactured No

100 Each

38.0000

3

3

\*\*

DAS  
24  
9-89 13.12.10

\*D4021-1\*

Handle Plate

## Location

## Loc Qty

## Loc Code

WA004

38

103509

10

107253

12

107621

8

108008

8

3

D4021-5

Manufactured No

100 Each

20.0000

2

2

\*\*

DAS  
33  
9-89 14-01-07

\*D4021-5\*

Blanking Plate

## Location

## Loc Qty

## Loc Code

ST083

20

103829

6

107129

5

107549

8

85065

1

107/29

D4020-11

Manufactured No

100 Each

18.0000

2

2

\*\*

DAS  
24  
9-89 13.12.10

\*D4020-11\*

End Mesh, Basket

## Location

## Loc Qty

## Loc Code

WA004

18

100330

18

2

D4672-1

Manufactured No

100 Each

21.0000

2

2

\*\*

DAS  
24  
9-89 13.12.10

\*D4672-1\*

Blanking Plate

## Location

## Loc Qty

## Loc Code

WA004

21

100820

8

107975

13

2

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Work Order ID: 109819

\*109819\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/02/13

Required Date: 12/16/13

Start Qty: 1.00

Required Qty: 1.00

M304EX0.75-16F

Purchased

No

100

sf

1,432.273

33

33

\*\*

DAS  
24  
13-12-10

\*M304FX0 75-16F\*

Expanded Metal Flat SS

## Location

## Loc Qty

## Loc Code

WA004

1432.273598

M126052

39.4435977

M126500

73.83

M126899

99

M127024

640

M127403

580

MS20600-AD4W3

Purchased

No

150

Each

1,459.000

2

\*\*

33  
2

DAS

33

9-89

14-01-07

\*MS20600-AD4W3\*

Cherry Rivets

## Location

## Loc Qty

## Loc Code

ST311

1326

112794

40

122151

4

122452

4

123525

282

124231

91

m127476

905

WA003

133

107939

133

127476

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Work Order ID: 109819

\*109819\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/02/13

Required Date: 12/16/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

6,516.000

6

6

\*MS21042L3\*

\*\*

DAS  
33  
9-89

Nut

Location

Loc Qty

Loc Code

ST314

1035

M126036

35

M127304

1000

ST506

814

123900

814

ST509

3000

M127410

3000

ST510a

1667

M126275

8

M126333

1659

126333

NAS1149F0332P

Purchased

No

150

Each

5,844.000

12

12

\*NAS1149F0332P\*

\*\*

DAS  
33  
9-89

Washer

Location

Loc Qty

Loc Code

GA

182

122063

182

ST294

158

122063

158

ST295

3

123352

3

st510

501

123900

501

ST510a

5000

125646

5000

123900

14-01-07

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Work Order ID: 109819

\*109819\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/02/13

Required Date: 12/16/13

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased No

150 Each 193.0000 6 6

\*AN3-10A\*

Bolt

\*\*

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST351

4

124221

3

124858

1

ST513

189

m125709

189

125709

NAS1149DN832J Purchased No

150 Each 2,963.000 2 2

\*NAS1149DN832.J\*

Washer

\*\*

DAS  
33  
9-89

14-01-07

Location

Loc Qty

Loc Code

ST293

423

123603

5

124555

398

M126221

20

ST510a

2540

M126319

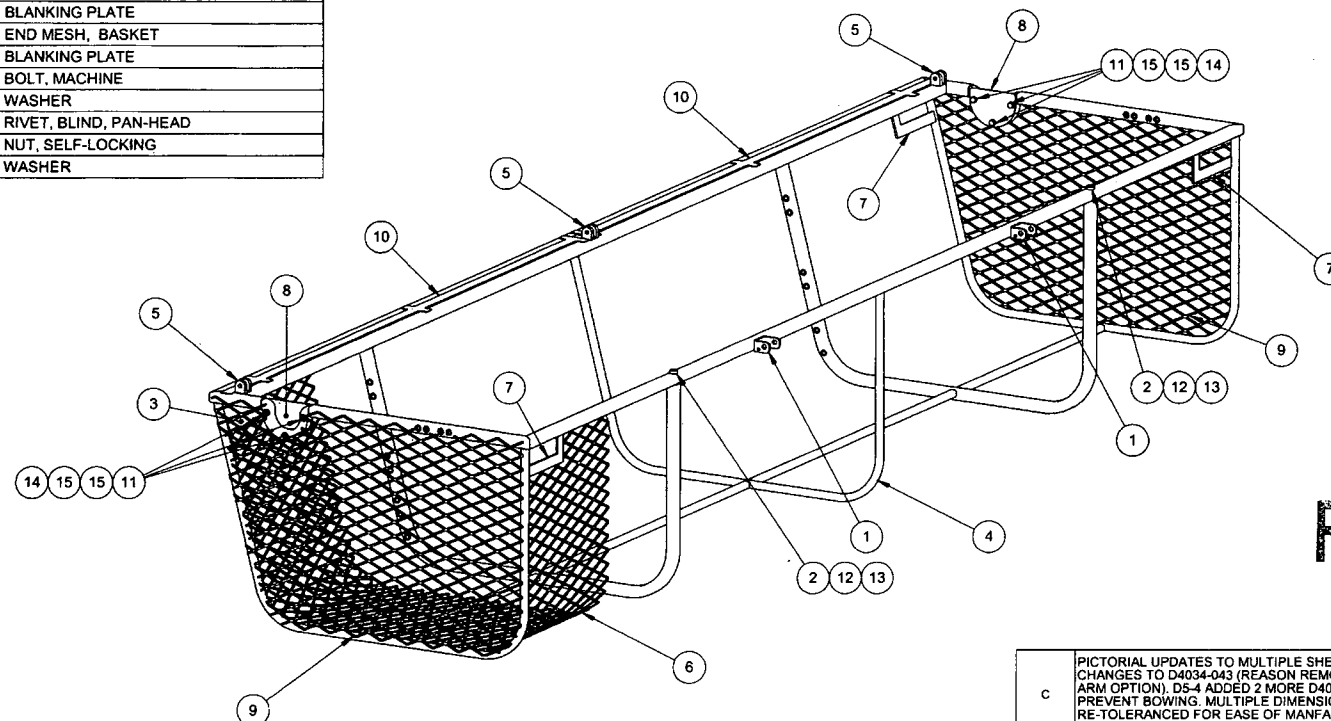
1540

M127255

1000

126319

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	3	D4021-1	HANDLE PLATE
8	2	D4021-5	BLANKING PLATE
9	2	D4020-11	END MESH, BASKET
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT, MACHINE
12	2	AN960JD8	WASHER
13	2	MS20600AD4W3	RIVET, BLIND, PAN-HEAD
14	6	MS21042L3	NUT, SELF-LOCKING
15	12	NAS1149F0332P	WASHER



**D3913-041 LONG BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**NOTES:**

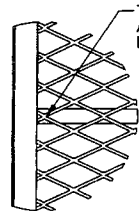
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

109819 MJS  
13-12-02

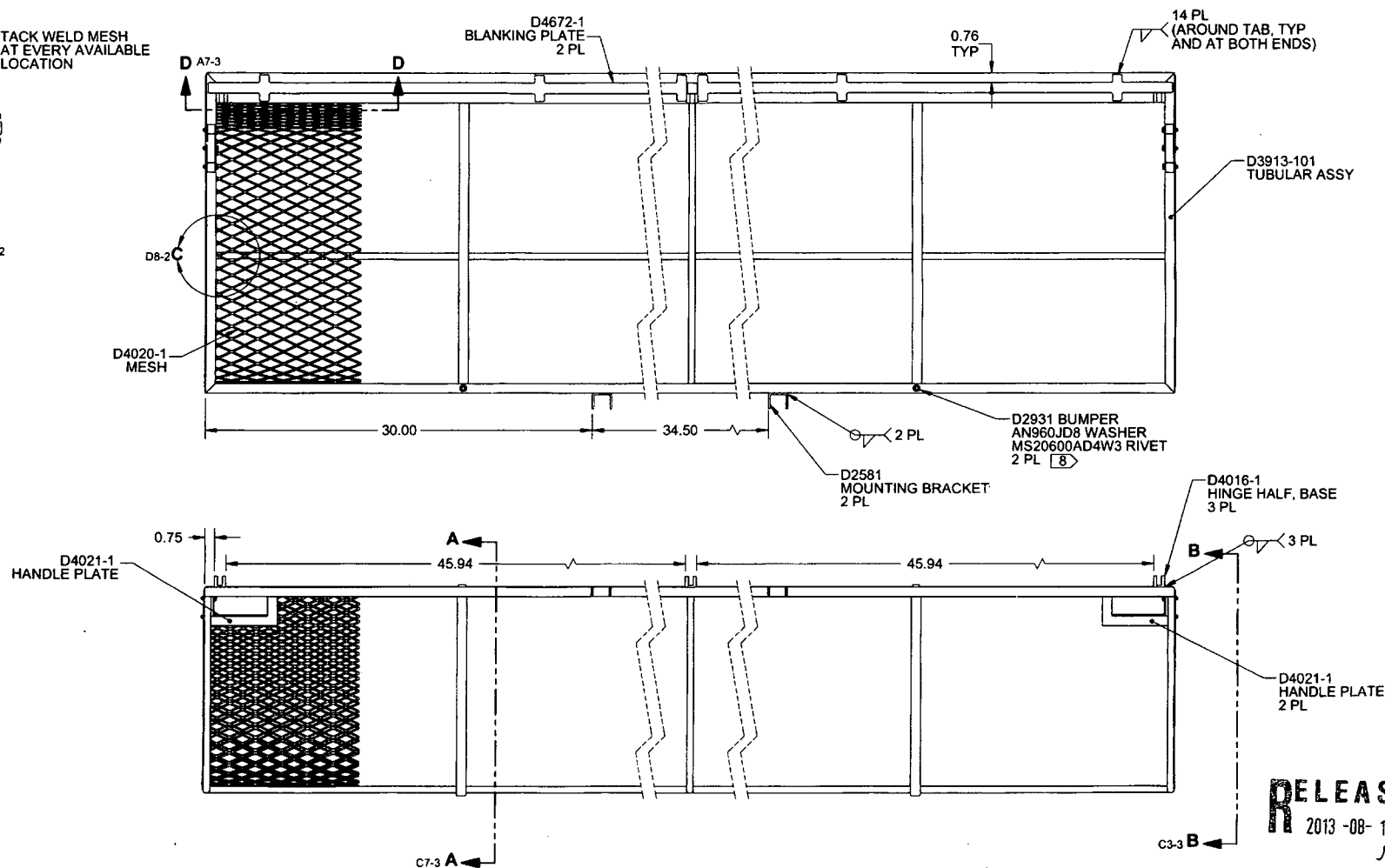
**RELEASED**  
2013-08-16

C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION). D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.		AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C6-1, D2-2, D2-3, & D5-2). REASON: PAR12-197.		MB	12.06.15
A	NEW ISSUE		JPH	10.03.16
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS			
CHECKED	JP		DRAWING NO.	REV. C
MFG. APPR.	JP		D3913	SHEET 1 OF 6
APPROVED	JP		TITLE	SCALE
DE APPR.	JP		LONG BASKET BASE ASSY (350) NTS	
DATE	13.07.18		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





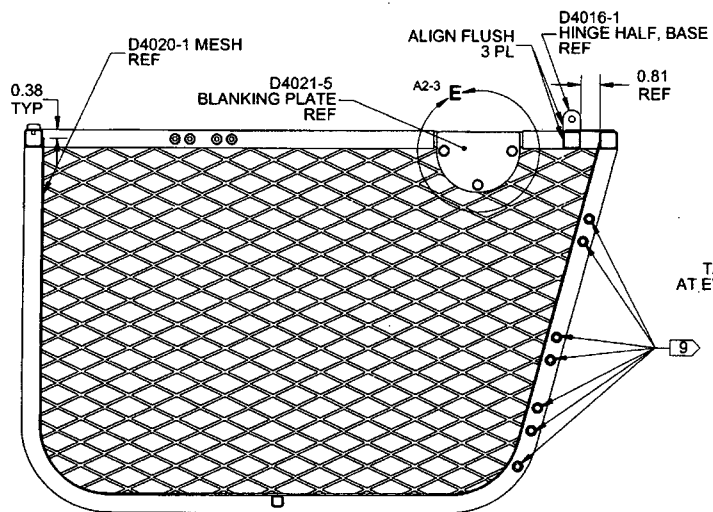
**DETAIL C**  
D7-2  
SCALE: 2X



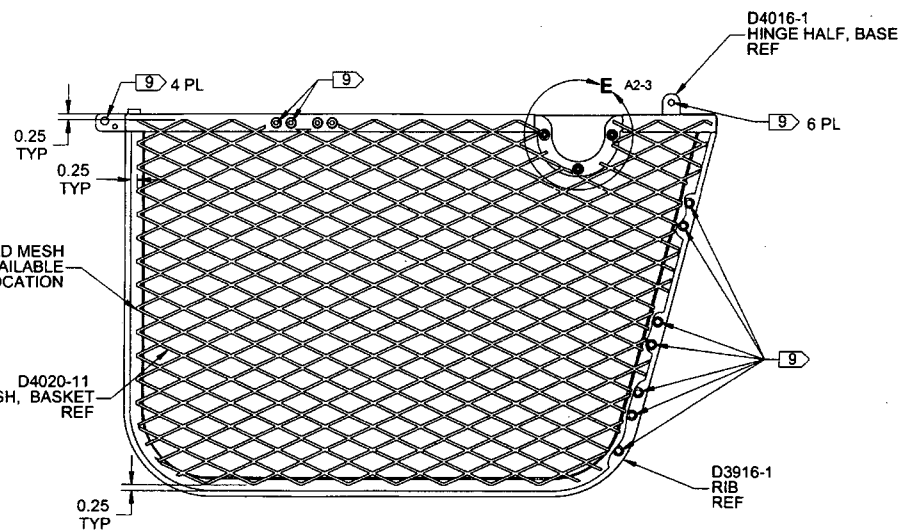
**D3913-041 LONG BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 2 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

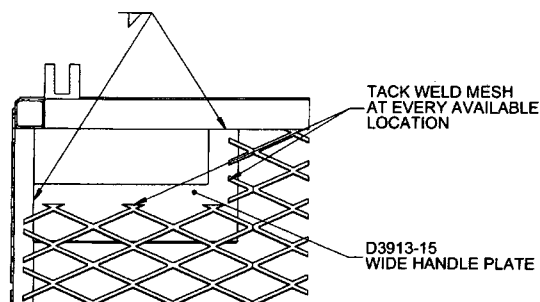
**RELEASED**  
2013-08-16



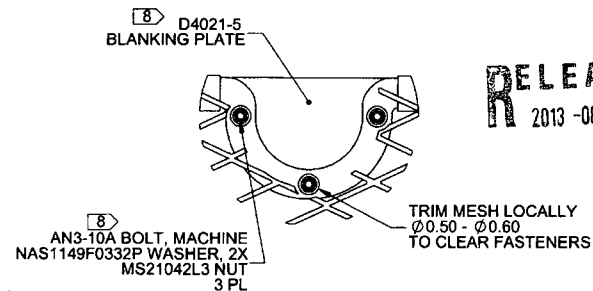
**SECTION A-A** A5-2







**VIEW B-B** A2-2



**SECTION D-D** D6-2  
TYPICAL FOR ALL  
HANDLE PLATES

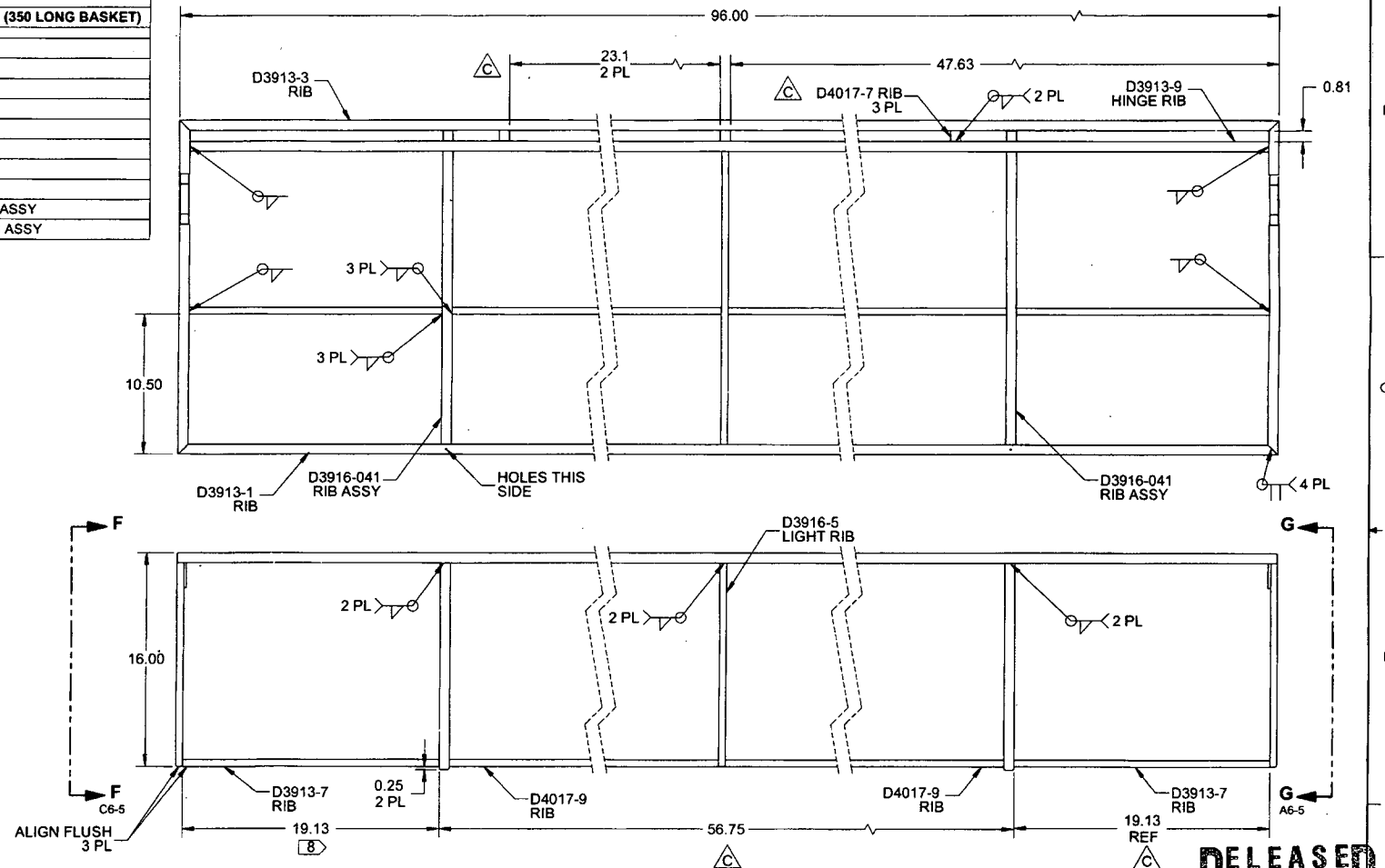


**DETAIL E** D2-3  
D6-3

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 3 of 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350) NTS	
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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**RELEASED**  
2013-08-18

ITEM	QTY	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	3	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY



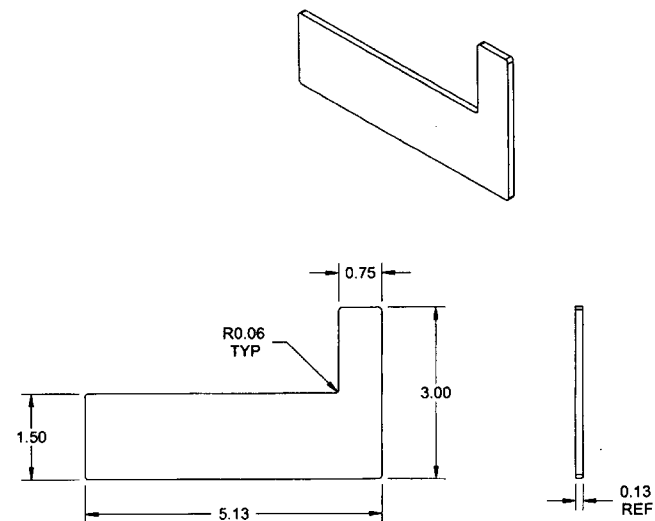
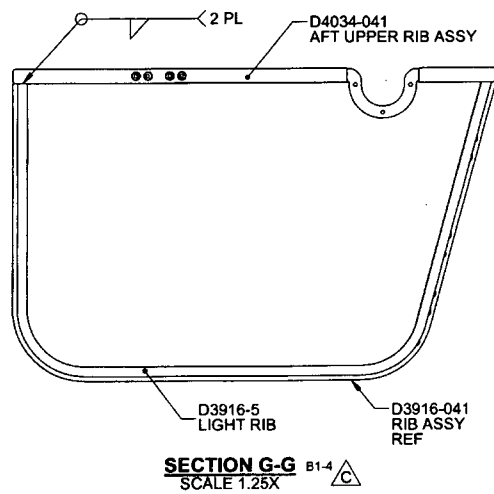
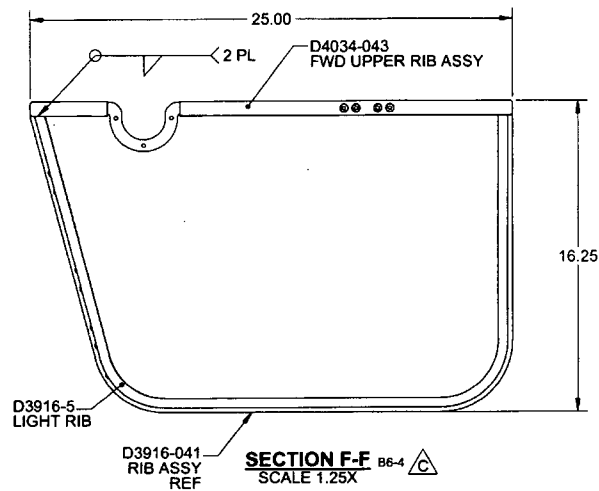
**D3913-101 TUBULAR ASSY (350 SHORT BASKET)**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 22.65 lbs
  - 8) TOLERANCE FOR XX.XX DIMENSIONS  $\pm 0.06$  FOR D3913-101
  - 9) WELD PER DART QSI 004

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D3913</b>	REV. C
MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 6	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>LONG BASKET BASE ASSY (350)</b>	
DATE	13.07.18	NTS	

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2013-08-16



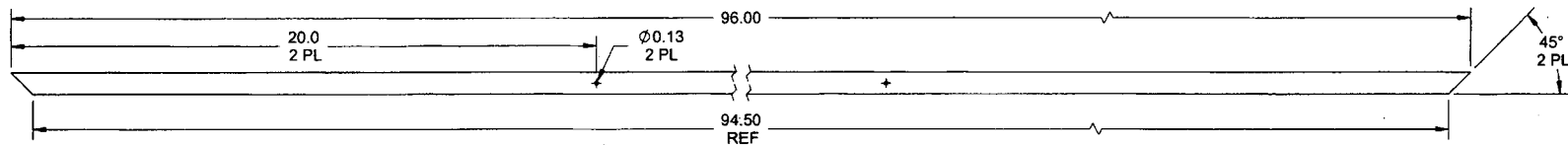
### D3913-15 WIDE HANDLE PLATE

#### NOTES:

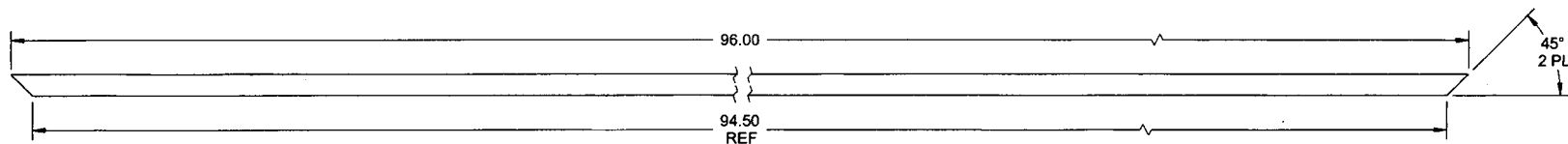
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

**RELEASED**  
2013-08-16

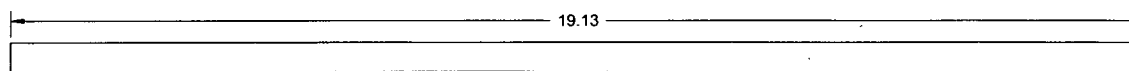
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
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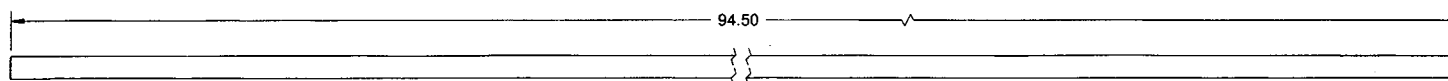
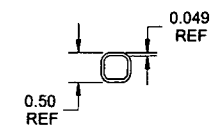
**D3913-1 RIB**



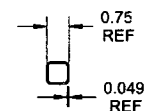
**D3913-3 RIB**



**D3913-7 RIB**



**D3913-9 HINGE RIB**



**NOTES:**

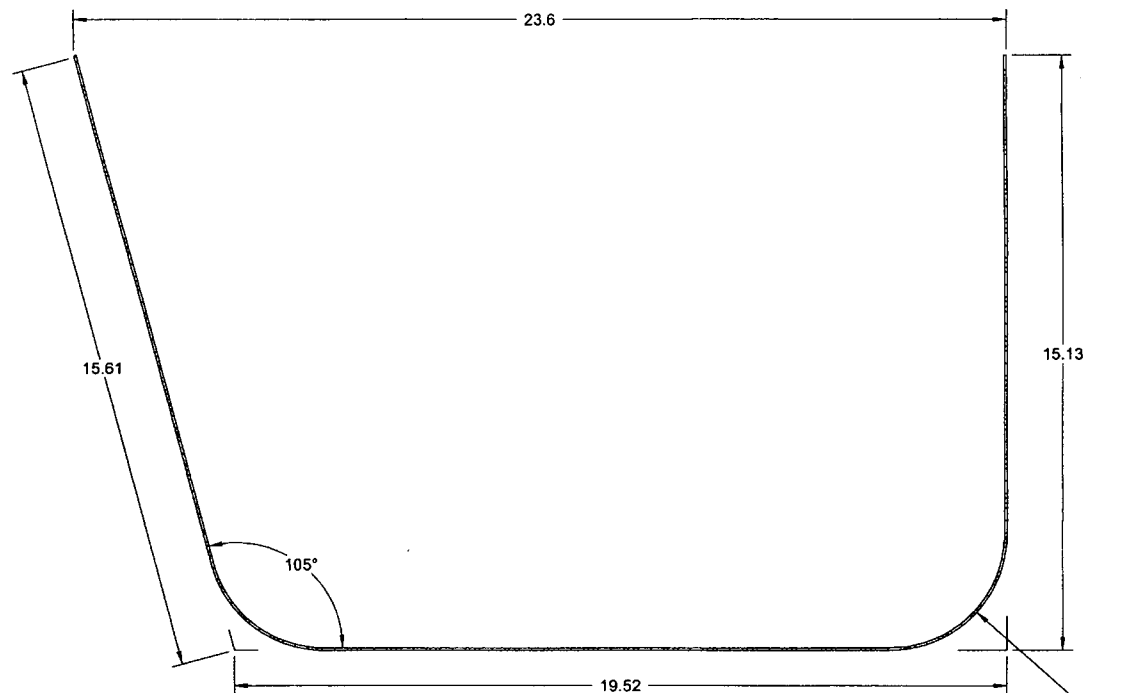
1) MATERIAL -1, -3, -9: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL  
PER ASTM A554 OR ASTM A269 MILL FINISH  
REF DART SPEC. M304TS0.750W.049

-7: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL  
PER ASTM A554 OR ASTM A269 MILL FINISH  
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

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2013-08-16

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DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 6 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>LONG BASKET BASE ASSY (350) NTS</b>	
DATE	13.07.18	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



109819 MJS  
13-12-02

9 D4020-1 MESH (350 BASKET LONG, BASE)  
(SEE D4020-1F FOR LENGTH)

9 D4020-3 (350 BASKET SHORT, BASE)  
(SEE D4020-3F FOR LENGTH)

RELEASED  
2010-03-12

**NOTES:**

1) MATERIAL-1: MAKE FROM D4020-1F  
-3: MAKE FROM D4020-3F

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A

7) WEIGHT: SEE D4020-1F & D4020-3F

8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS

9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY

A		NEW ISSUE		JPH	10.03.04
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA			
DRAWN	JPH				
CHECKED	<i>[Signature]</i>	DRAWING NO.		REV. A	
MFG. APPR.	<i>[Signature]</i>	D4020		SHEET 1 OF 4	
APPROVED	<i>[Signature]</i>	TITLE		SCALE	
DE APPR.	<i>[Signature]</i>	350 BASKET MESH (BASE)		NTS	
DATE		10.03.04		COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

D4020-5: 95.25  
D4020-7: 56.00

21.75

D4020-7  
25.00

6.0

1.25

2.00

D4020-5  
44.66

9) **D4020-5 MESH (350 BASKET LONG, LID)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

9) **D4020-7 MESH (350 BASKET SHORT, LID)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:

1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A

7) WEIGHT -5: 0.80 lbs APPROX

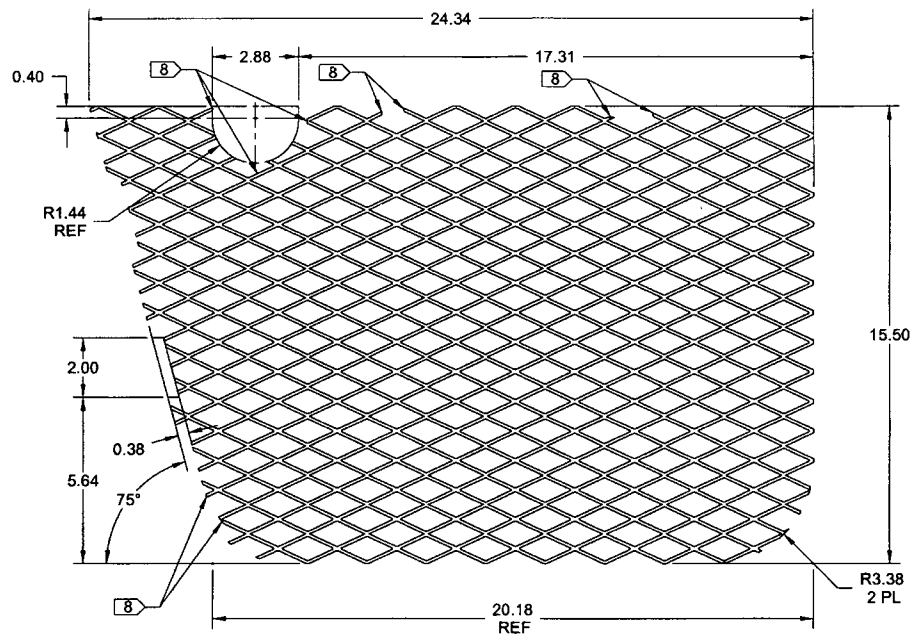
-7: 4.49 lbs APPROX

8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS

9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

RELEASED  
2010-03-12

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4020	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	350 BASKET MESH (BASE)	NTS
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9) **D4020-11 END MESH, BASKET**

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

**RELEASED**  
2010-03-12  
mp

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4020</b>	REV. A SHEET 3 OF 4
MFG. APPR.	<i>[Signature]</i>	TITLE <b>350 BASKET MESH (BASE)</b>	SCALE NTS
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DE APPR.	<i>[Signature]</i>		
DATE	10.03.04		



